



Characteristics of the HCHO oxidation reaction over Pt/TiO₂ catalysts at room temperature: The effect of relative humidity on catalytic activity



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ABSTRACT

This study investigated the effect of relative humidity on HCHO oxidation at room temperature over Pt/TiO₂ catalysts prepared by wet impregnation. Atmospheric moisture acts as a promoter that increases the catalytic activity of the formaldehyde oxidation reaction. From DRIFTS, it was confirmed that the excellent performance was caused by the hydroxyl group resulting from the presence of moisture. The hydroxyl group on the catalyst surface could be recovered by atmospheric oxygen. Surface –OH or lattice oxygen could be used for adsorption and conversion of HCHO into formate even if atmospheric oxygen was not present. Adsorbed formate could be oxidized into CO₂ and H₂O using the surface –OH or –OH from H₂O. The Pt/TiO₂ catalyst prepared in this study showed excellent activity and could completely remove HCHO at room temperature. It was also confirmed that HCHO could be oxidized by our catalyst even when using a small quantity of Pt (0.1 wt%).

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1. Introduction

Carbon monoxide (CO), nitrogen dioxide (NO₂), ozone (O₃), particulate (PM₁₀), asbestos, volatile organic compounds (VOCs), radon (Rn) and formaldehyde (HCHO) are indoor air pollutants that can severely affect health. Among these harmful substances, formaldehyde is the most toxic, as it has a negative influence on genetic material, respiratory tracts and cutaneous covering and strongly affects the central nervous system. Accordingly, some residents of new apartments suffer from various health complaints, including headaches, dizziness, sickness, sleepiness, eye irritation, decreased concentration, atopic dermatitis, Sick Building Syndrome (SBS), Sick House Syndrome (SHS) and Multiple Chemical Sensitivity (MCS) [1–3].

Many physico-chemical processes exist in HCHO removal technology, such as adsorption onto activated carbon (AC), photocatalytic oxidation (PCO) and catalytic oxidation [4]. Among these techniques, catalytic oxidation is a promising technology for the removal of formaldehyde because formaldehyde can be oxidized over catalysts at a lower temperature than that used for thermal

oxidation [5]. For example, formaldehyde was completely oxidized over a Pd-Mn/Al₂O₃ catalyst at approximately 363 K [6] and ceramic supported Pt catalyst at approximately 423 K [7].

In this respect, supported precious metals (Au, Ru, Pd, Ag, and Pt) have been proven to be effective catalysts for the removal of formaldehyde [8–12]. Recently, researchers have performed the complete removal of formaldehyde at room temperature using a catalyst. Zhang et al. [8,12] described a formaldehyde removal mechanism using a Pt/TiO₂ catalyst at room temperature. Tang et al. [10] performed a study of the catalytic activity at room temperature by reducing a Pt/MnO_x-CeO₂ catalyst and examining the importance of oxygen when removing HCHO. However, the influence of moisture on formaldehyde oxidation by noble metal-supported catalysts has not been investigated.

The moisture in indoor air is one of the major causes of the dramatic loss of catalytic activity that occurs through strong adsorption on active sites, especially at low temperatures [13]. There are several reports, sometimes contradictory, on the effective of moisture on catalytic oxidation. The presence of water was found to suppress the catalytic activity of a TiO₂ supported gold catalyst [14]. Water adsorbed on TiO₂ is known to adsorb both associatively and dissociatively (as –OH) on reduced Ti cations and to oxidize the surface, which blocks the unsaturated coordination sites on the TiO₂ surface [15]. However, according to the results

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from a CO oxidation reaction using an Au/Al₂O₃ catalyst based on partial water pressure, Ojeda et al. [16] claimed that an appropriate partial water pressure existed and that water was the essential factor in the reaction. According to the results of oxidation experiments using a Pd catalyst at room temperature based on on–off of the water, Shen et al. [17] reported that with no water injection there was low activity, but with injection, there was 100% activity. According to the results obtained by conducting a CO oxidation reaction at room temperature based on a pretreatment condition, Zou et al. [18] reported that activity degradation occurred with pretreatment at high temperatures and that this activity varied based on the degree of participation of the water in these reactions.

Hence, it is important to understand the effects of feed composition humidity on the catalytic activity, the reaction pathway and the product distribution of CO₂. In our present study of the catalytic oxidation of formaldehyde, we used a Pt/TiO₂ catalyst, which has shown high activity at room temperature [19]. To increase the oxidation of formaldehyde at room temperature, metallic platinum oxide was applied upon catalyst reduction. The aim of the present work was to investigate the characteristics of the HCHO oxidation reaction over Pt/TiO₂ catalysts at room temperature. Our study focused particularly on the effect of relative humidity on the catalytic activity. The influence of humidity on formaldehyde oxidation was examined by performing the experiment in the presence or absence of humidity. The catalyst was prepared by a formula for differentiating the Pt loading %.

2. Experiments

2.1. Catalyst preparation

The catalyst used in this study was a Pt/TiO₂ catalyst, which was manufactured by loading the platinum onto commercialized TiO₂ supports. The TiO₂ supports used were divided into two types: commercial TiO₂(A) powder (Millennium Chemical Co., 100% anatase phase) and commercial TiO₂(B) powder (Wako Pure Chemical Co., 90% anatase phase and 10% rutile phase). The Pt/TiO₂ catalyst, which was loaded by the calculation of different weight percentages (0.01, 0.1, 0.5 and 1 wt%) of platinum, was marked “C” if it was calcined in the final process of the manufacturing and “R” if it was reduced. The catalyst preparation method used in this study was the wet impregnation method. First, the platinum content in TiO₂ was calculated based on the desired composition; then, this amount of platinum chloride [PtCl₄; Aldrich Chemical Co.] was dissolved in distilled water that was heated to 60 °C in order to increase the solubility of the metal. The calculated amount of TiO₂ was combined with the solution by gradual addition with stirring. This mixed solution, which was in a slurry state, was then stirred for more than an hour before the water was evaporated at 70 °C using a rotary vacuum evaporator (Eyela Co. N-N series). After the water was evaporated, the samples were dried for an additional 24 h in a 103 °C dry oven to remove the residual water. Then, in order to remove the residual chlorine, the sample was thermally treated in air for 3 h at 300 °C. In the last step, the sample was calcined in air for 4 h at 400 °C. The final catalyst was prepared by reducing the calcined catalyst with hydrogen for 4 h at 600 °C [19].

2.2. Catalytic activity tests

The fixed bed reactor used to examine the reactive properties of formaldehyde when oxidized at room temperature was composed of a gas injection section, an oxidation tower section, a reactor section, and a section for analyzing the reaction gas. We used paraformaldehyde, which was injected by vaporization of the paraformaldehyde through supplying a specific amount of

carrier gas to the impinger [20–22]. After the impinger containing the paraformaldehyde was fixed in a constant-temperature tank maintained at 22 °C, HCHO was injected by vaporization of the paraformaldehyde by supplying a specific amount of carrier air to the impinger. The temperature of the constant-temperature tank was maintained so that the concentration of HCHO was 22 (±2) ppm in the generated gas. In addition, moisture was supplied by injecting air containing moisture using a bubbler; in order to maintain a constant supply rate, we circulated water at a constant temperature (25 °C) using a circulator around the bubbler in the form of a double jacket. The relative humidity was 30% and 54%, and this value was measured using humidity equipment (CENTER 310 series, center technology Co.). The reactor was a continuous-flow-type fixed bed reactor made of a quartz tube with an internal diameter of 8 mm and a height of 600 mm, and quartz wool was used to fix the catalytic bed. Approximately, 0.25 g of catalyst (40–50 mesh) was used for each reaction run. Under ambient conditions, the total flow rate was 500 cm³/min, and the gas hourly space velocity (S.V.) was 60,000 h^{−1}. In addition, the space velocity (60,000–360,000 h^{−1}) was controlled by adjusting the amount of catalyst.

The temperature of the reactor was controlled by filling the outside of the reactor with water, and a K-type thermocouple was installed to measure the temperature.

When measuring the concentration of reactants and products, CO and CO₂ were analyzed using a non-dispersion infrared gas analyzer (ZKJ-2, Fuji Electric Co. range of 0–100 ppm), and HCHO was analyzed using a detector tube (91, Gas Tec. Co.). A catalytic oxidation tower (Pt/TiO₂ at 300 °C) was used to measure the concentration of CO₂ generated from the injected HCHO. One mole of HCHO was oxidized to produce 1 mol of CO₂. The catalytic oxidation tower was designed to achieve the complete oxidation of HCHO into CO₂, and in order to confirm complete oxidation, we analyzed the concentration of unreacted HCHO at the rear end of the catalyst tower using detector tubes (CO, HCHO, CH₃OH and HCOO). The injection of paraformaldehyde through vaporization generates HCHO, and HCHO is oxidized to produce CO₂. Thus, in the present study, the CO₂ concentration was measured by a NDIR analyzer (CO and CO₂) after the paraformaldehyde was vaporized and traveled through the oxidation catalyst tower. This was taken as the inlet concentration. The CO₂ concentration was also measured after passing through the prepared Pt/TiO₂ catalyst bed reactor at 25 °C and considered the outlet concentration.

Using the concentrations of the gases at a steady state, the conversion is calculated according to the following equation:

$$\text{HCHO conversion} = \frac{C_{\text{after reaction CO}_2}}{C_{\text{oxidation tower CO}_2}} \times 100 \quad (1)$$

2.3. Catalyst characterization

The BET surface areas of the catalysts were measured using an ASAP 2010C (Micromeritics Co.). The specific surface area was estimated using the BET method, and the pore size distribution was calculated using the Barrett–Joyner–Halenda method, which calculates the pore size based on the adsorption layer thickness in relation to the pressure and the average radius of the meniscus, as obtained using the Kelvin method. Each sample was then analyzed after degassing in a vacuum at 110 °C for 3–5 h.

The X-ray diffraction measurements were carried out using Cu K α ($\lambda = 1.5056 \text{ \AA}$) radiation. The catalysts were run at 2θ ranging from 10° to 80° with a step size of 0.1° and a time step of 1.0 s using a PANalytical X'Pert Pro MRD.

In situ DRIFTS analysis was used in this study, performed with an FT-IR 660 Plus (JASCO Co.), and a DR (Diffuse Reflectance) 400 accessory was used for the solid reflectance analysis. The CaF₂ window

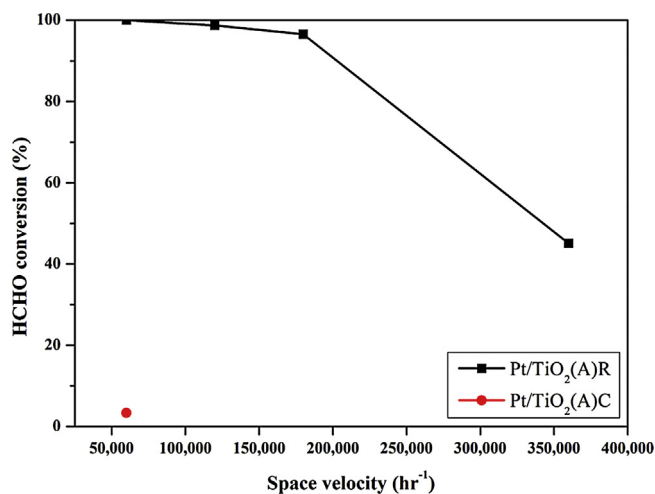


Fig. 1. Catalytic activities of the Pt/TiO₂(A) catalysts (Reaction conditions: Inlet HCHO 24 ppm, 21% O₂/N₂, temperature 25 °C, R.H. 54%, S.V. 60,000–360,000 h⁻¹).

was used as a plate for DR measurement, and spectra were collected using a mercury cadmium telluride (MCT) detector. All of the catalysts used in the analysis were ground using a rod in the sample pan of an in situ chamber with a temperature controller installed. To exclude the influence of moisture and impurities, the sample was preprocessed with Ar at a rate of 50 cm³/min at 150 °C for 1 h, and then the vacuum state was maintained using a vacuum pump. To collect the spectra of the catalyst, a single-beam spectrum of the preprocessed sample was measured as background, and all analyses were performed by auto scanning at a resolution of 4 cm⁻¹. We used paraformaldehyde for the HCHO injection, which was injected by vaporization of the paraformaldehyde by supplying a specific amount of carrier gas to the impinger.

An ESCALAB 210 (VG Scientific) was used for X-ray photoelectron spectroscopy (XPS) analysis, and monochromatic Al K α (1486.6 eV) was used as the excitation source. After complete removal of the moisture in the catalysts by drying at 100 °C for 24 h, the catalysts were analyzed without surface sputtering and etching, so that the degree of vacuum in the XPS equipment was maintained at 10⁻⁶ Pa. The spectra were analyzed using XPS PEAK software (version 4.1). The intensities were estimated from the integration of each peak, subtraction of the Shirley background, and fitting of the experimental curve to a combination of Lorentzian and Gaussian lines of various proportions. All binding energies were referenced to the C 1s line at 284.6 eV. Binding energy values were measured with a precision of ± 0.3 eV.

The characterization of the catalysts in terms of their dispersion and crystallite size was measured using chemisorption (Auto-Chem 2920, Micromeritics). The catalyst sample was activated in a helium flow at 300 °C for 30 min, cooled to 25 °C and then saturated with pulses of carbon monoxide (CO/He = 10/90 as vol.%). The amount of carbon monoxide adsorbed was calculated from the amount removed due to chemisorption.

3. Results and discussion

3.1. Physicochemical characteristics of the Pt/TiO₂ catalysts

The experiments were performed using catalysts pretreated under calcination and reduction conditions with various space velocities to examine the effects of moisture on the formaldehyde oxidation activity of Pt/TiO₂ catalysts. The results are shown in Fig. 1. In the case of the Pt/TiO₂(A)R catalyst, which showed excellent activity at room temperature, 100% of the formaldehyde

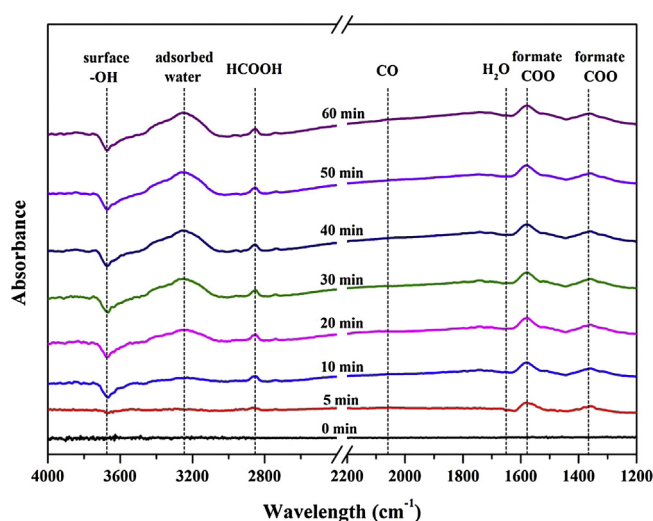


Fig. 2. Dynamic changes of the in situ FT-IR spectra of the Pt/TiO₂(A)R catalyst as a function of time in a flow of HCHO + N₂ at room temperature (Reaction conditions: Inlet HCHO 24 ppm, total flow rate 50 cm³/min).

was removed at S.V. 60,000 h⁻¹, and 96% excellent activity was maintained at S.V. 180,000 h⁻¹. In addition, there was a 45% formaldehyde oxidation activity at S.V. 360,000 h⁻¹. However, the Pt/TiO₂(A)C catalyst had a very low activity at S.V. 60,000 h⁻¹. The surface area and CO chemisorption properties of the Pt/TiO₂(A) catalysts were examined in order to understand these differences in activity. The results are shown in Table 1, which indicates that the surface areas of the Pt/TiO₂(A)C and Pt/TiO₂(A)R catalysts were 135 and 107 m²/g, respectively. The surface area of Pt/TiO₂(A)R catalyst was reduced compared to that of Pt/TiO₂(A)C catalyst because of the thermal treatment at high temperature. The surface area of the Pt/TiO₂(A)C-600 catalyst was 104 m²/g, as shown in Table 1. The decrease in the surface area was due to the thermal treatment, not the reduction treatment by hydrogen. If thermal treatment was performed at a high temperature, the catalyst and activity were both degraded. However, the results of this study indicate that the Pt/TiO₂(A)R catalyst showed greater activity than the Pt/TiO₂(A)C catalyst. A high quantity of CO uptake was observed for the Pt/TiO₂(A)R catalyst. In addition, the Pt/TiO₂(A)R catalyst showed a high dispersion of metallic Pt species, and the metal surface area was large. This was thought to be caused by the strong metal support interaction (SMSI) effect of TiO₂ and the platinum metal. According to Kim et al. [23–25], TiO₂ could be reduced and was shown to produce the SMSI effect with Pt. The SMSI effect, which was caused by a strong interaction between the reduced Ti³⁺ sites and Pt, could produce reduction sites on the TiO₂ support. It was reported that the metal was widely dispersed, and the activity of the catalyst was increased if the affinity of the metal and the support was strong. The Ti2p peak of Pt/TiO₂(A)R by XPS was shifted to a lower energy level compared to that of the Ti2p peak of Pt/TiO₂(A)C (not shown here). This means that the electron moved to the metal from the support [26].

3.2. DRIFTS

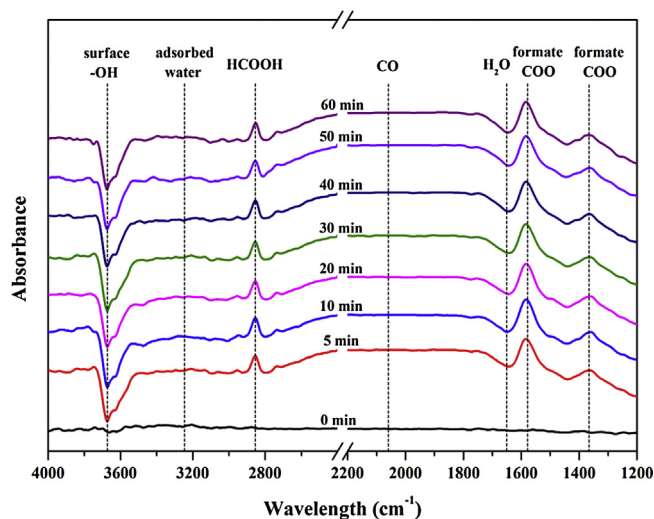
In situ FT-IR analysis was performed to examine the role of moisture during the formaldehyde oxidation. Fig. 2 shows the changes in the peaks upon injection of HCHO + N₂ into the reactor containing the Pt/TiO₂(A)R catalyst at room temperature. The negative peak at 3674 cm⁻¹ and the positive peak at 2860 cm⁻¹ were observed 10 min following the injection of HCHO and N₂. In addition, a broad peak was observed at a wavelength between 3000 and 3500 cm⁻¹. These peaks show a tendency to gradually increase

Table 1The surface area and CO chemisorption properties of Pt/TiO₂ catalysts.

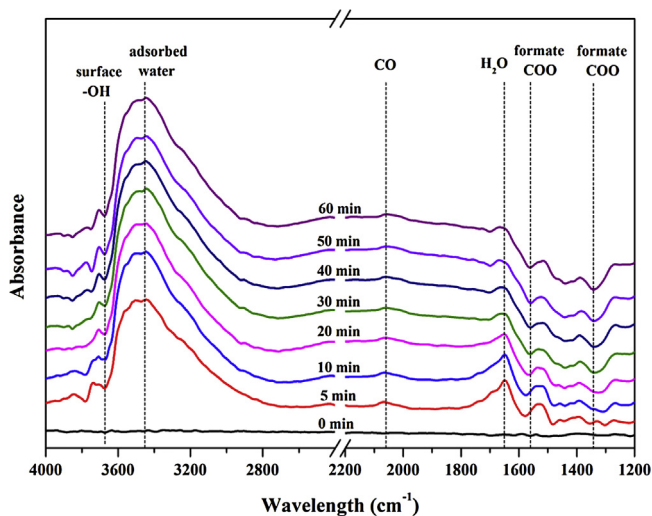
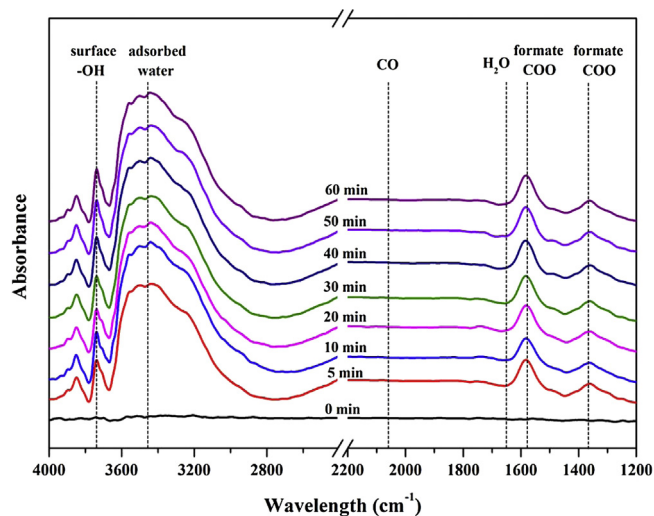
Catalyst	S _{BET} (m ² /g)	CO uptake (μmol/g)	Metal dispersion (%)	Metal surface area (m ² /g)
TiO ₂ (A)	288	–	–	–
Pt/TiO ₂ (A)C	135	0.30	0.59	1.45
Pt/TiO ₂ (A)R	107	18.24	35.38	47.88
Pt/TiO ₂ (A)C-600*	104	0.21	0.41	1.02
TiO ₂ (B)	65	–	–	–
Pt/TiO ₂ (B)C	49	0.14	0.28	0.68
Pt/TiO ₂ (B)R	11	1.92	3.77	9.27

* Pt/TiO₂(A)C was thermal treated in air for 1 h at 600 °C.

as the reaction time approaches 60 min. Additionally, the –COO peak was observed at 1570 and 1360 cm^{−1} [12]. Generally, peaks appearing at 3674 and 3747 cm^{−1} indicate that the hydroxyl group is on the catalyst surface [27], whereas peaks at 2860–2869 cm^{−1} indicate the presence of dioxymethylene (HCOOH) [20]. Additionally, some broader peaks at 3000–3500 cm^{−1} and strong peaks at 3455 and 1637 cm^{−1} were attributed to the O–H stretching vibration of water, the Ti–OH group, and hydrated species on the TiO₂ surface, respectively [28]. The results also showed that a broad peak was observed at a wavelength between 3000 and 3500 cm^{−1} because HCHO was oxidized into CO₂ and H₂O. Kim et al. [19] claimed that formate and CO peaks were observed in the HCHO + N₂ reaction, and the decrease of the CO peak was caused by lattice or adsorbed surface oxygen in the catalyst. In this study, moisture, which was a product of the HCHO oxidation, was observed by lattice or adsorbed surface oxygen. In addition, it was thought that the peak of the hydroxyl group (3674 cm^{−1}) on the surface of the catalyst was lower under conditions where oxygen and moisture were not supplied because surface–OH was an important factor participating in the reaction. Fig. 3 shows changes in the peaks upon injection of HCHO + N₂ + H₂O into the reaction with the Pt/TiO₂(A)R catalyst. The decrease in the amount of surface –OH groups was small. In addition, a broad adsorbed water peak at 3000–3500 cm^{−1} was observed while a formate peak did not appear. In other words, the amount of surface –OH groups on the catalyst surface was not decreased by atmospheric H₂O, whereas the water adsorbed on the catalytic surface was increased. FT–IR analysis was performed using the Pt/TiO₂(A)C catalyst with low formaldehyde oxidation activity in the presence and absence of H₂O. Fig. 4 shows the HCHO + N₂ reaction in the absence of H₂O, whereas Fig. 5 shows the results of the HCHO + N₂ reaction in the presence of H₂O. When Fig. 2 is

**Fig. 4.** Dynamic changes of the in situ FT–IR spectra of the Pt/TiO₂(A)C catalyst as a function of time in a flow of HCHO + N₂ at room temperature (Reaction conditions: Inlet HCHO 24 ppm, total flow rate 50 cm³/min).

compared with Fig. 4, an adsorbed water peak at 3000–3500 cm^{−1} is absent for the Pt/TiO₂(A)C catalyst. Formaldehyde was reacted with oxygen to produce CO₂ and H₂O as byproducts. However, it was confirmed that H₂O was produced when formaldehyde was reacted with the Pt/TiO₂(A)R catalyst in the absence of atmospheric oxygen (Fig. 2). This adsorbed water peak was produced by oxidizing formaldehyde. In other words, the H₂O peak was produced through the reaction of HCHO and N₂ by the reduced catalyst in which

**Fig. 3.** Dynamic changes of the in situ FT–IR spectra of the Pt/TiO₂(A)R catalyst as a function of time in a flow of HCHO + N₂ + H₂O at room temperature (Reaction conditions: Inlet HCHO 24 ppm, R.H. 54%, total flow rate 50 cm³/min).**Fig. 5.** Dynamic changes of the in situ FT–IR spectra of the Pt/TiO₂(A)C catalyst as a function of time in a flow of HCHO + N₂ + H₂O at room temperature (Reaction conditions: Inlet HCHO 24 ppm, R.H. 54%, total flow rate 50 cm³/min).

formaldehyde was oxidized into CO_2 and H_2O in the absence of oxygen. In addition, in the presence of moisture, the formate peaks at 1570 and 1360 cm^{-1} gradually increased for $\text{Pt}/\text{TiO}_2(\text{A})\text{C}$, as shown by comparing Fig. 3 with Fig. 5. Because this result was not observed for the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst, the appearance and disappearance of formate must be very important for the oxidation of formaldehyde. According to Zhang et al. [12], the dioxymethylene, formate and adsorbed CO species are the important reaction intermediates for HCHO oxidation, and HCHO is oxidized into surface dioxymethylene species followed by formate species. Additionally, the surface formate species decompose into adsorbed CO species and H_2O before the CO species react with O_2 to produce gas phase CO_2 . With reference to this reaction scheme, the peak of formate was not shown because formate was oxidized into adsorbed CO species (Fig. 3). In other words, formate was oxidized into CO and H_2O by a hydroxyl group produced from moisture, and CO was oxidized into CO_2 . Raskó et al. [27] observed the peak produced by the absorption of HCOOH using TiO_2 and Pt/TiO_2 . They found that the negative features at 3745 and 3674 (3655) cm^{-1} were associated with the consumption of surface $-\text{OH}$ groups during the interaction of HCOOH with the surface. This study similarly found that formaldehyde was adsorbed as formate when it was injected into the reactor with the Pt/TiO_2 catalyst and that formaldehyde was oxidized by the production of the adsorbed water peak. Therefore, moisture was used in the oxidation of formate by supplying the hydroxyl group.

Conversely, according to FT-IR analysis, a CO peak at 2062 cm^{-1} is observed in Fig. 3. Zhang et al. [12] reported that the formaldehyde was adsorbed as formate and CO when flowing over the catalyst during the $\text{HCHO} + \text{He} + \text{O}_2$ reaction of the FT-IR experiment. It was claimed that adsorbed formate and CO were converted into CO_2 , and the adsorption of CO was the rate-determining step for the catalytic oxidation of HCHO. In this experiment, a CO peak was observed in the $\text{HCHO} + \text{N}_2 + \text{H}_2\text{O}$ reaction with the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst. The $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst showed excellent efficiency when moisture was present. The presence of a CO peak showed that the catalytic oxidation of HCHO was in progress, as it is the intermediate of HCHO oxidation. However, the intensity of the CO peak observed in this study was very small. The reason for this could be that our HCHO source was paraformaldehyde. In contrast, both Zhang [12] and Kim [19] used formalin as the source of HCHO. It is known that MeOH coexists as a stabilizer in formalin. A study of the intensity of the CO peak when HCHO oxidation is performed based on the HCHO source needs to be performed in the future.

3.3. Effect of humidity on the Pt/TiO_2 catalysts prepared with different TiO_2 supports

When investigating the influence of humidity in HCHO catalytic oxidation, Pt/TiO_2 catalysts with various types of TiO_2 were shown to have different catalytic activities [19]. Pt/TiO_2 catalysts were prepared using two types of commercial TiO_2 supports ($\text{TiO}_2(\text{A})$ and $\text{TiO}_2(\text{B})$) for the preparation of catalysts which show different activities according to humidity. The structure of the TiO_2 support was examined by XRD, and this is shown in Fig. 6. All samples were shown to consist of TiO_2 in its anatase and rutile forms [29]. The formaldehyde oxidation activity was examined based on relative humidity at room temperature, in order to examine the effect of humidity on the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ and $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalysts. The results are shown in Fig. 7. For the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst, the existence of moisture allowed for the 100% removal of formaldehyde. Additionally, if the relative humidity was increased by 54%, the activity was kept constant without deactivation. For the $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalyst, the activity was very low in the absence of moisture, was increased slightly at 30% relative humidity, and was 100% at 54% relative humidity. Table 1 shows the CO chemisorption properties of the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ and $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalysts. The CO uptake, metal

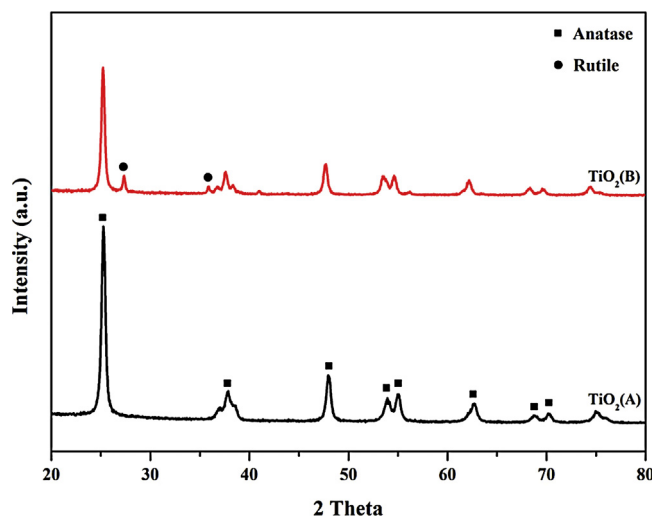


Fig. 6. XRD patterns of TiO_2 .

dispersion and metal surface area of the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst with excellent activity showed higher values compared with those of the $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalyst. It was a phenomenon similar to the SMSI effect of the $\text{Pt}/\text{TiO}_2(\text{A})\text{C}$ and $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalysts (in Section 3.1). $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ (anatase phase) was more widely dispersed on the catalyst surface than $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ (anatase and rutile phase). It also showed strong interactions between the metal and the support. Thus, $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ showed excellent efficiency.

To clearly examine the role of humidity when oxidizing formaldehyde, H_2O was injected as a pulse. The $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst, which displayed excellent activity, and the $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalyst, which displayed poor activity, were both used in this experiment. The results of this experiment with the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst are shown in Fig. 8. As shown in this figure, formaldehyde was converted into 100% CO_2 in the $\text{N}_2 + \text{O}_2 + \text{HCHO}$ reaction. When the reaction reached a steady state, air was switched to N_2 in order to block the supply of oxygen. Once the $\text{N}_2 + \text{HCHO}$ reaction was initiated, the conversion of formaldehyde continuously decreased, and formaldehyde was no longer converted into CO_2 after approximately 200 min. This indicates that the reaction does not occur if atmospheric oxygen is absent. To examine how H_2O affects the formaldehyde oxidation reaction, H_2O was supplied

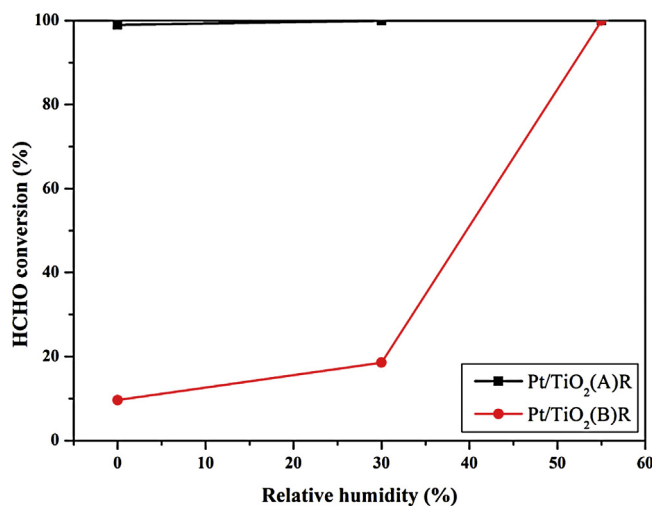


Fig. 7. The effect of relative humidity on HCHO conversion over $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ and $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalysts (Reaction conditions: Inlet HCHO 24 ppm, 21% O_2/N_2 , temperature 25°C , R.H. 0–54%, S.V. $60,000\text{ h}^{-1}$).

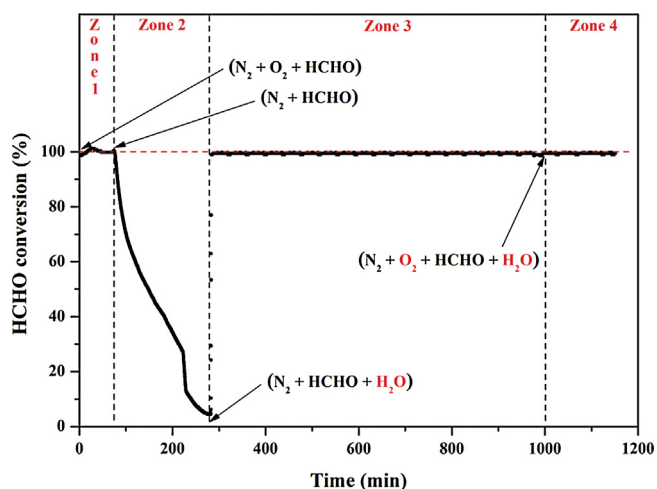


Fig. 8. Decline in the CO_2 concentration with time after O_2 was shut off and H_2O was turned on over $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst (Reaction conditions: Inlet HCHO 22.2 ppm, 21% O_2/N_2 , temperature 25°C , R.H. 54%, S.V. $60,000\text{ h}^{-1}$).

during the reaction. When this was carried out, CO_2 rapidly increased because of the oxidation of formaldehyde. In other words, 100% of the formaldehyde was removed even in the $\text{N}_2 + \text{HCHO} + \text{H}_2\text{O}$ reaction, which contained no oxygen. Therefore, in order to understand the state of the hydroxyl group on the catalyst's surface at each stage in the H_2O pulse injection experiment,

the $\text{O}1\text{s}$ peak was analyzed using XPS analysis (Fig. 9). In a typical $\text{O}1\text{s}$ peak, the $\text{Ti}-\text{O}$ on the surface appeared at 529.9 eV, the H_2O adsorbed physically or the $-\text{OH}$ group appeared at 531.6 eV, and the $\text{C}-\text{O}$ bond appeared at 532.2 eV [30]; these were divided into lattice oxygen and adsorbed oxygen so that the peak at 529.0 eV was O^{2-} from the lattice oxygen of $\text{Ti}-\text{O}$ and the peak at 531.0 eV represented surface adsorbed oxygen, such as CO_3^{2-} or $-\text{OH}$, etc. [31]. Fig. 9 (b) shows the $\text{O}1\text{s}$ peak after the $\text{N}_2 + \text{HCHO}$ reaction was separated. In this experiment, the $-\text{OH}$ group on the surface was decreased compared with the result for the fresh catalyst. However, it is plausible that the $-\text{OH}$ group was again recovered for the catalyst after the $\text{N}_2 + \text{HCHO} + \text{H}_2\text{O}$ reaction. This process is more clearly demonstrated in Table 2, which shows the % area occupied by each peak, which was found to separate the $\text{O}1\text{s}$ peaks at each stage in the H_2O pulse experiment. Meanwhile, Fig. 10 shows the result of the H_2O pulse injection experiment for the $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalyst at room temperature. In these experiments, the formaldehyde to CO_2 conversion was very low in the $\text{N}_2 + \text{O}_2 + \text{HCHO}$ reaction. In addition, it was shown that the removal activity of formaldehyde was 0% if $\text{N}_2 + \text{HCHO}$ were injected, as in the above experiment. In this experiment, the formaldehyde was not removed, even in the $\text{N}_2 + \text{HCHO} + \text{H}_2\text{O}$ reaction. This catalyst was shown to remove all formaldehyde when both atmospheric oxygen and H_2O were supplied. After separating the $\text{O}1\text{s}$ peak of the catalyst for each process (Fig. 11), the atom % occupied by each peak was different from those of the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst. While the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst recovered the $\text{O}-\text{H}$ peak after the $\text{N}_2 + \text{HCHO} + \text{H}_2\text{O}$ reaction, the $\text{Pt}/\text{TiO}_2(\text{B})\text{R}$ catalyst did not recover the $\text{O}-\text{H}$ peak completely. If

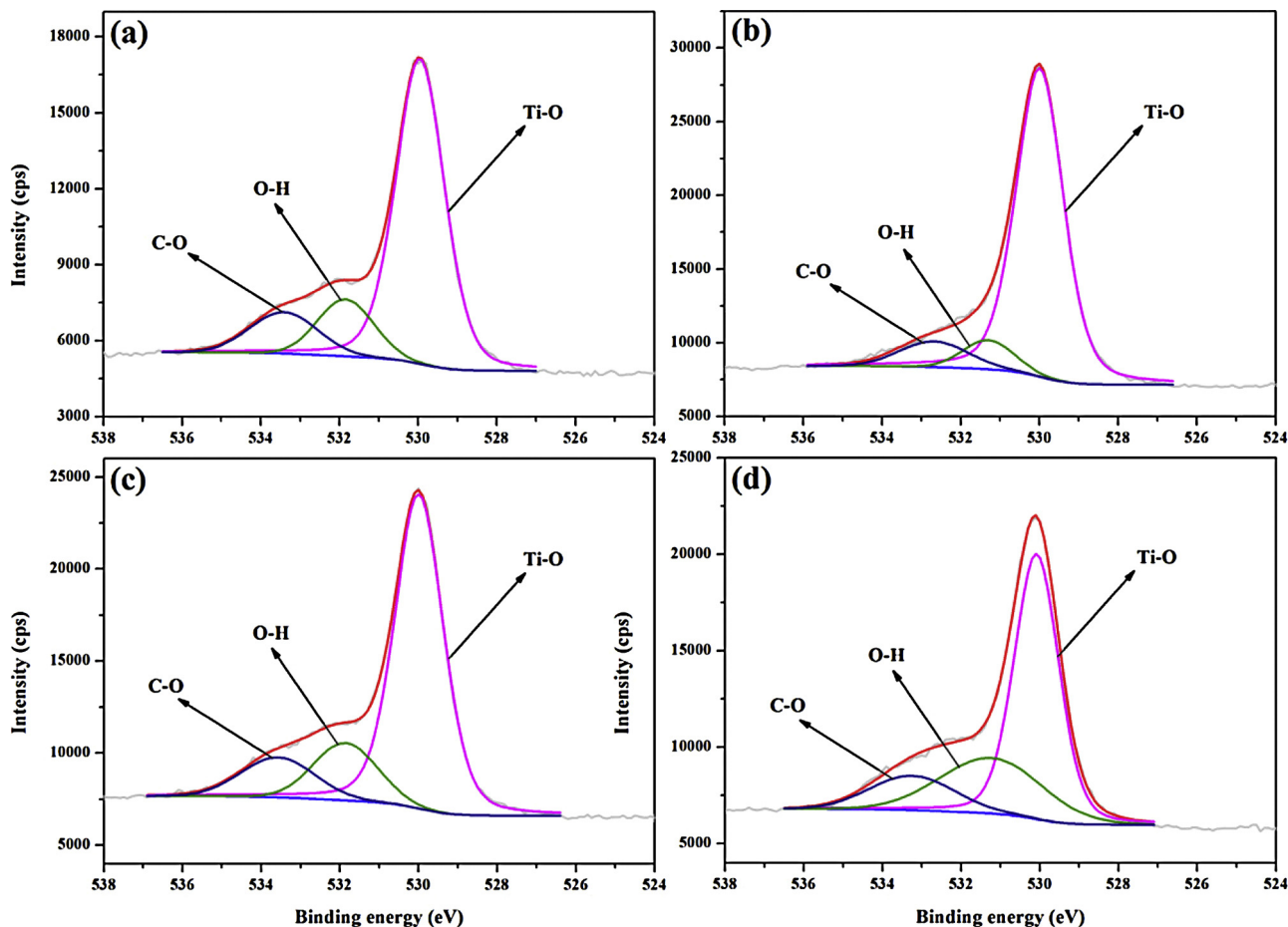


Fig. 9. XPS $\text{O}1\text{s}$ spectra of the $\text{Pt}/\text{TiO}_2(\text{A})\text{R}$ catalyst: (a) zone 1, (b) zone 2, (c) zone 3 and (d) zone 4.

Table 2

Calculating the percent of the area between Ti–O, O–H and C–O in O1s of the Pt/TiO₂ catalysts by XPS.

Peak separation	Zone 1	Zone 2	Zone 3	Zone 4
Reduced Pt/TiO ₂ (A) catalyst				
Ti–O	73.5	83.6	72.3	63.5
O–H	14.1	7.5	15.4	22.7
C–O	12.4	8.9	12.3	13.8
Total	100	100	100	100
Reduced Pt/TiO ₂ (B) catalyst				
Ti–O	65.6	89.0	82.7	62.1
O–H	17.7	5.6	9.6	26.4
C–O	16.7	5.3	7.7	11.5
Total	100	100	100	100

both O₂ and H₂O were simultaneously supplied, the O–H peak of the fresh catalyst was recovered.

3.4. Effect of humidity on the Pt/TiO₂ catalysts prepared with various Pt loadings

Platinum catalysis is widely used for the addition or separation of hydrogen, as well as for oxidation [23–25,32,33]. However, the application of this catalyst is financially restricting because of the high cost of platinum. Recently, various studies have been conducted and are in progress that attempt to find ways of reducing the amount of platinum catalyst needed. Thus, in this section, formaldehyde oxidation experiments were performed with the

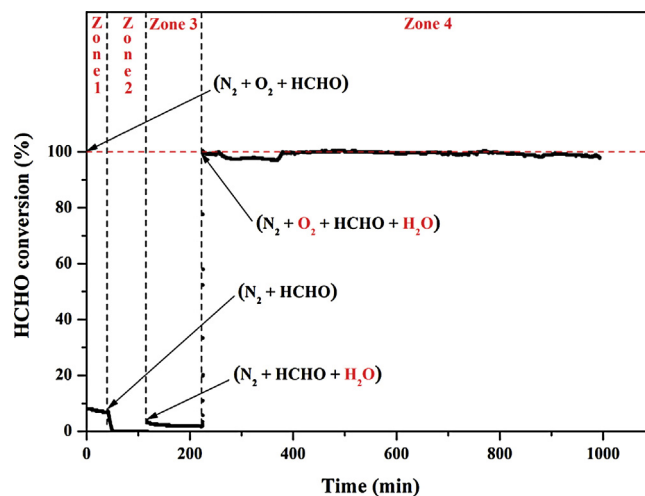


Fig. 10. Decline in the CO₂ concentration with time after O₂ was shut off and H₂O was turned on over the Pt/TiO₂(B)R catalyst (Reaction conditions: Inlet HCHO 26.4 ppm, 21% O₂/N₂, temperature 25 °C, R.H. 54%, S.V. 60,000 h^{−1}).

goal of reducing the amount of platinum needed at room temperature. Table 3 shows the surface area and CO chemisorption properties of the Pt/TiO₂(A)R catalysts depending on Pt loading. CO chemisorption analysis of 0.01Pt/TiO₂(A)R catalyst is not measured since very low CO adsorption quantity. The surface area was increased with increasing Pt loading; the catalyst with 1 wt% Pt had the highest value. The metal dispersion tended to decrease.

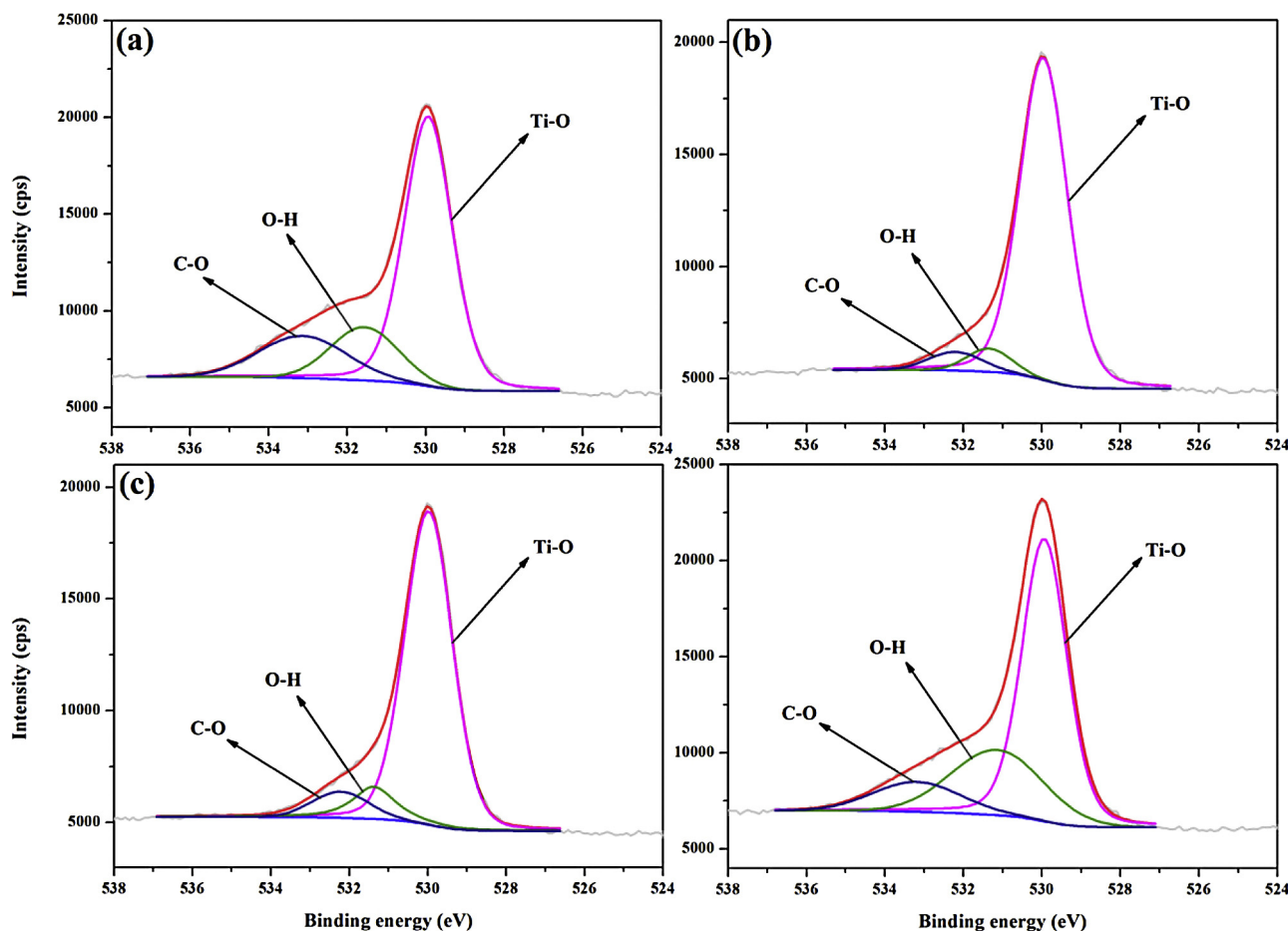
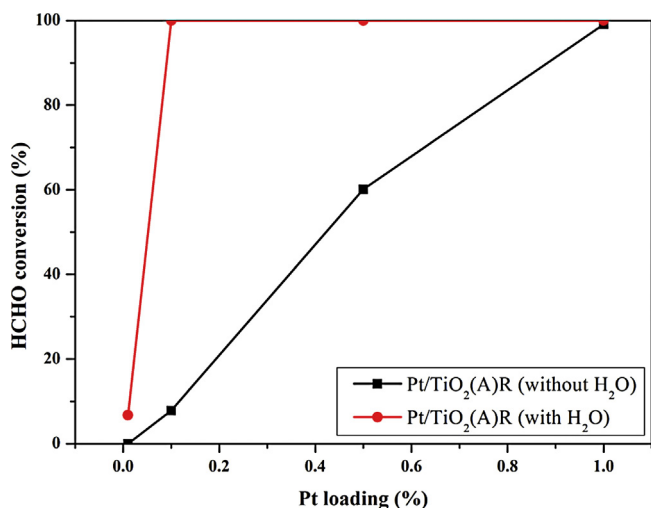


Fig. 11. XPS O1s spectra of Pt/TiO₂(B)R catalyst: (a) zone 1, (b) zone 2, (c) zone 3 and (d) zone 4.

Table 3The surface area and CO chemisorption properties of the Pt/TiO₂(A)R catalysts with different Pt loading.

Pt loading of Pt/TiO ₂ (A)R catalyst	S _{BET} (m ² /g)	Metal dispersion (%)	Metal surface area (m ² /g)	Active particle diameter (nm)
0.01Pt/TiO ₂ (A)R	42		Non-measured	
0.1Pt/TiO ₂ (A)R	51	72.87	18.00	1.55
0.5Pt/TiO ₂ (A)R	83	44.29	33.93	4.12
1Pt/TiO ₂ (A)R	107	35.38	47.88	10.63

**Fig. 12.** The effect of Pt loading on HCHO conversion over Pt/TiO₂(A)R (Reaction conditions: Inlet HCHO 24 ppm, 21% O₂/N₂, temperature 25 °C, R.H. 0 or 54%, S.V. 60,000 h⁻¹).

Conversely, the metal surface and the active particle diameter gradually increased. It was found that the Pt sites present on the catalyst surface were increased due to an increase in Pt loading. Fig. 12 shows the results of the formaldehyde oxidation experiment with platinum concentrations of 0.01–1.0%. In the presence of moisture, as shown in the results, most catalysts showed excellent activity even if platinum was loaded at a concentration of more than 0.5%. Additionally, 100% conversion of formaldehyde was observed even with a platinum concentration of 0.1%. The conversion of formaldehyde was reduced to 7% with a platinum concentration of 0.01%. Conversely, when there was no moisture, the conversion decreased rapidly with a platinum concentration of 0.5% and was 8% with a platinum concentration of 0.1%. To summarize, in this study, if moisture was present, the Pt/TiO₂ catalyst showed excellent formaldehyde oxidation activity with very low concentrations of platinum.

4. Conclusions

In this study, we examined the effect of relative humidity on HCHO oxidation at room temperature over Pt/TiO₂ catalysts. Based on the results of both the FT-IR experiments and the H₂O pulse injected experiments, the catalyst with excellent activity was shown to adsorb formaldehyde and convert it into formate (HCOO⁻ or COO⁻) using surface –OH or lattice oxygen, even if atmospheric

oxygen was not present. Adsorbed formate could be oxidized into CO₂ and H₂O using either surface –OH or –OH from H₂O. For applications of the Pt/TiO₂ catalyst in the presence of moisture, excellent activity was also shown with a very low platinum loading (0.1% of Pt).

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